

Date: Wednesday, 25/10/2006 8:25:05 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING CHANNEL
Job Number	: 29026	Part Number	: D2588
Estimate Number	: 10607	Drawing Number	: D2588 REV B
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 25/10/2006 S.O. No. : N/A	Drawing Revision	: B
Prsh Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 11/11/2006 Qty: 100 Um: Each
Previous Run	: 29026		
Written By	:		
Checked & Approved By	:		
Comment	: Est. C 00.11.15 Added inspection level 5 EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	<i>a/a 1/11/07-01-02</i>
	Deburr	
2.0	M304S13GA	304/316 .090" Sheet
	Comment: Qty.: 0.0242 sf(s)/Unit Total: 2.4150 sf(s)	
	304/316 .090" Sheet	
	Batch: M1036 33	
3.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET	
	1-Cut as per Dwg D2588	
	Dwg Rev: <u>3</u>	
	Prog Rev: <u>3</u>	
	<i>5/10 06:12:30</i>	<i>08.01.07 (D) 100</i>
	2-Deburr if necessary	
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>5/10 06:12:30</i>
5.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	<i>207.01.02 100</i>

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 29026

Part Number: D2588

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2588

SB 07/01/1899

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

AA 07/01/22 99

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST51

*J. Baskey/07/22 (99) (07/01/22 99)*

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SP 07/01/23

Job Completion



Date: Monday, 10/16/2006 2:03:01 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING CHANNEL		
Job Number	: 29026					
Estimate Number	: 10607					
P.O. Number	:			Part Number	: D2588	
This Issue	: 10/16/2006		S.O. No. :	Drawing Number	: D2588 REV B	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B	
Previous Run	: 24637			Material	:	
Written By	:			Due Date	: 11/11/2006	
Checked & Approved By	: <i>BB 06 10 16</i>			Qty:	100	Um: Each
Comment	: Est. C00411.15 Added inspection level 5 EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: _____ Laser Cut per Dwg D2588 Material release note required	<i>01/13/07 m3015090 1764</i>
2.0	D2588F	Bracket-Flat	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Bracket	<i>PROJ</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material release note is attached	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2588 PAR #: 11A Fault Category: Prod/Fab. Pass / Med & Small NCR: Yes No DQA: 1 Date: 07/01/23  
QA: N/C Closed: 1 Date: 07/01/23

WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/01/02	2.0	5 pieces were scrap because of the program dimensions	<u>Q</u> <u>Q51042</u>	Scrap and destroy & replace.	<u>SA1</u> <u>07/01/02</u>	<u>Q</u> <u>Q51042</u>	<u>Q</u> <u>Q51042</u>	<u>Q</u> <u>Q51042</u>
07/01/18	6	1 piece was scrap out of tolerance operator error	<u>Q</u> <u>Q51042</u>	Scrap & destroy	<u>SB</u> <u>07/01/18</u>	<u>Q</u> <u>Q51042</u>	<u>Q</u> <u>Q51042</u>	<u>Q</u> <u>Q51042</u>

NOTE: Date & initial all entries

Date: Monday, 10/16/2006 2:03:01 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 29026

Part Number: D2588

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2588

SD 07/01/18

100

99

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

DA 07/01/22 99

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



10/01/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

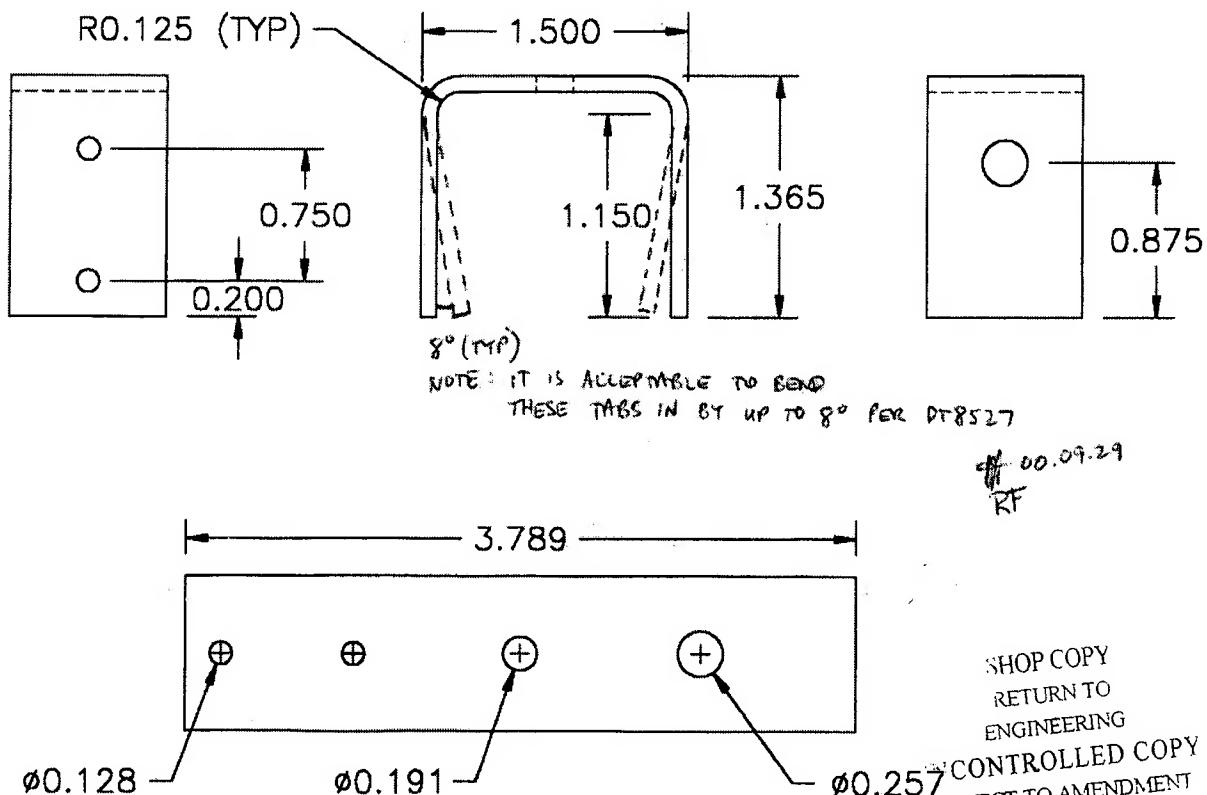
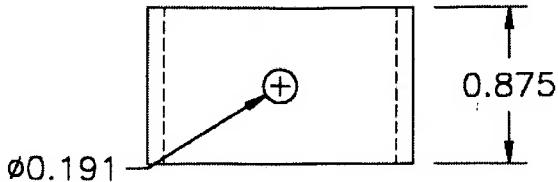
**DART**



DESIGN <i>BW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>WJ</i>	APPROVED <i>BW</i>	DRAWING NO. D2588	REV. B SHEET 1 OF 1
DATE 96:08:15		TITLE MOUNTING CHANNEL	SCALE 1:1
		B 97:05:07	ADJUSTED CHANNEL WIDTH

**RELEASED**

11/06/07 DS



MATERIAL: 304/316 SS, 13 GAUGE (0.090)

SHOP COPY  
RETURN TO  
ENGINEERING  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *29026*

# DART AEROSPACE LTD

**Work Order:** 29026

**Description:**

Part Number: D2588

**Inspection Dwg:**

Rev:

Page 1 of 1

## ~~FIRST ARTICLE INSPECTION CHECKLIST~~

## x First Article

## **First Article**      **Prototype**

Measured by:

540

**Audited by:**

### Prototype Approval:

Date \_\_\_\_\_

est: 07:01:07

Date \_\_\_\_\_

Date -

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

